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PURPOSE: To complete a security function by limiting the operators of a computer with use of a fingerprint discriminating switch.

The block diagram illustrates the control system architecture. It includes a 'Control Unit' (labeled '制御部') which is connected to a 'Main Control Unit' (labeled '主制御部'). The 'Main Control Unit' is further connected to a 'Servo Motor' (labeled 'サーボモータ') and a 'Spindle Motor' (labeled 'スピンドルモータ'). The 'Servo Motor' is connected to a 'Servo Drive' (labeled 'サーボ駆動'). The 'Spindle Motor' is connected to a 'Spindle Drive' (labeled 'スピンドル駆動'). The 'Servo Drive' and 'Spindle Drive' are connected to the 'Servo Motor' and 'Spindle Motor' respectively. The 'Servo Motor' and 'Spindle Motor' are connected to the 'Machine Tool' (labeled '工作機'). The 'Machine Tool' is connected to the 'Workpiece' (labeled '加工対象物'). The 'Workpiece' is connected to the 'Finished Product' (labeled '完成品').